# **Data sheet**

valid from: 6/12/19













## TOP 2.0 160 - 250 - 315

#### Butt fusion machine for construction site

Butt Fusion machine to joint PE, PP, PB pipes and fittings for pressure piping systems on building sites and in trenches.

Hydraulically operated with manual control unit.

TOP hydraulic unit with integrated control panel and power outlets.

Including transport packaging (wooden crate); reduction clamping inserts and other accessories to be ordered separately.

#### BASE MACHINE

- High precision design, distortion-free and sturdy machine frame
- Good accessibility thanks to 35° inclination
- The movable (sliding) 3rd clamp allows easy and time-saving fixation of bends or tees without need of additional tools
- Clamps are hinged on the top side and tilting. Whenever necessary, the four clamps can be quickly removed
- Double-sided heating element pull-off mechanism to optimise the change-over phase
- Weight: Type 160 = 22 kg, Type 250 = 47 kg, Type 315 = 53 kg

### HYDRAULIC UNIT

- Compact aluminium case with innovative design
- Intuitive control panel provided with digital indication of hydraulic pressure, electronic heating element temperature controller, 2-channel welding timer
- · Automatic pressure control during the cooling time
- Built-in data logger and realtime communication with mobile smartphones (at least iOS 11 or Android 7) during the welding process and fusion data download, working in combination with TOP WeldinAir mobile application
- Precise pressure setting and fine adjusting
- Push-button operation of machine carriage
- Integrated power outlets for planer, heating element
- Accumulator for pressure equalization during the cooling phase
- Max operating pressure: 160 bar
- Weight: 31 kg

#### PLANER

- Powerful parallel planer for single or double-sided facing of pipe ends
- Ergonomic, weight-balanced handling
- Self-locking mechanism in working position
- Safety microswitch to prevent undesired start-up
- Weight: Type 160 = 7 kg, Type 250 = 14 kg, Type 315 = 17 kg

## HEATING ELEMENT

- High performance, electronically controlled heating element
- High-quality, non-stick PTFE-coating with long service life
- Temperature indicator integrated into the handle
- Weight: Type 160 = 5.5 kg; Type 250 = 8 kg; Type 315 = 10 kg
- Input power: Type 160 = 1200 W, Type 250 = 2000 W, Type 315 = 2500 W
- CASE
- For safe storage of planer and heating element
- Weight: Type 160 = 4.8 kg, Type 250 = 8 kg, Type 315 = 9 kg

Туре	<b>d-d</b> (mm)	Performance	Code	Weight (kg)
TOP 2.0 160	40 - 160	230 V/1900 W	790 150 011	126.000
TOP 2.0 250	75 - 250	230 V/3270 W	790 151 011	191.000
TOP 2.0 315	90 - 315	230 V/3870 W	790 152 026	206.000

The technical data are not binding. They neither constitute expressly warranted characteristics nor guaranteed properties nor a guaranteed durability. They are subject to modification. Our General Terms of Sale apply.

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